

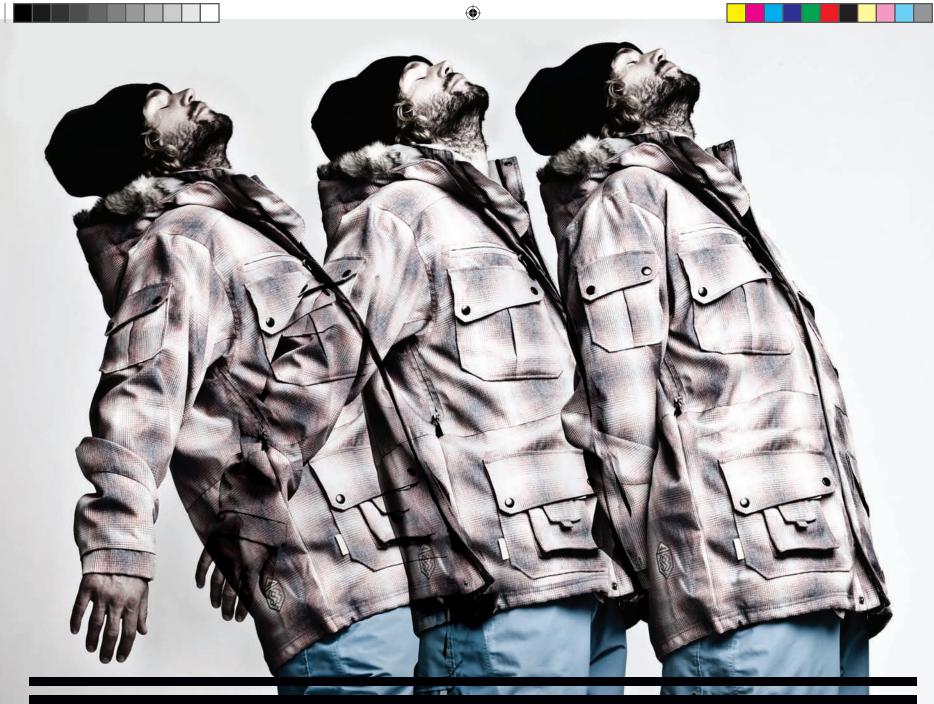
Sick days always start early and end late. After loading up at the opening bell, the race will be on for fresh lines and fresh landings. Features will be hit hard when lineups clear and shots will be set up when windows open. As lifts shut down, a speed run or a jib line will bring it all back to the base, where the tailgating will start. The crew will keep it rolling from village circuit to condo party to backwoods bonfire. Poaching a hot tub or paying the tab might be in the cards when it officially shuts down. But, it will be on again at dawn, since sleep is for summer and there is snow outside.

This attitude of raging hard from open to close has defined Special Blend for over a decade. More than just slapping a die-cut on the truck and claiming allegiance, Blend is an affiliation of riders who drop in rather than back out. From pro shreds to rippers from the smallest regional hill, this commitment to charge at full speed is what makes every Blend rider part of the same crew. This style is visible in every local zone and this reputation—earned with an impressive record of sick days, late nights and insane stories—is why Special Blend remains a respected name in every raging scene.









# FADER GROUP

Merging streetwise style and premium waterproof tech, the Fader Group mixes the dry side of fully taped seams and Gore-Tex® fabrics with stylish surface prints, patterns and textures. Making use of top-end tech such as the Z Liner, RECCO® reflectors and stealth gaiters, these styles are designed for the rider who starts early, shuts it down and backs only the best elements in his kit. No second-tier membranes or extra fluff here, just performance gear for rippers who ride with purpose.



# AUTOGRAPH

#### MEN'S ULTRA TECH INSULATED JACKET

Kit to pimp, pimp and re-pimp your style Tech: Waterproof CF zipper and waterproof hand pockets /  $Folding\ visor\ that\ tucks\ away\ /\ Hand\ visor\ /\ Stealth\ wrist\ gaiters\ /\ Pit\ zips\ \textit{Fabrie}\colon 2\text{-layer}\ Gore-Tex \textcircled{@}$ Pro Shell fabric



#### MEN'S Z LINER SHELL JACKET

Cheat Sheet: Full-strength Gore given the VIP treatment of fabric and fur Check Out: Half of a dry suit for misty Cascadian, Canadian or Jacksonian zones Tech: Shed hood / Removable fur / Pit zips / Lycra wrist  ${\it gaiters / First\ chair\ last\ call\ pocket /\ Glove\ holder} \quad \textit{Fabric:} \ {\it Gore-Tex} \\ \textcircled{\& Performance\ Shell\ Z\ liner}$ 





 $above: royal\ purple\ cross fire$ FREEDOM FIT JACKET

**(** 

 $above: rusty\ plaid$ 











REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC -

FADER GROUP



### MEN'S ULTRA TECH SHELL JACKET

 $\textit{Cheat Sheet:} \ A \ cover \ boy \ favor ite \ with \ more \ pop \ than \ commercial \ radio \\ \textit{Check Out:} \ Gore-Tex @ \ remains$  $sop-proof for the duration of any photo session \quad \textit{Tech}. \ Waterproof chest and hand pockets / \ Pit \ zips / \ A constraints / \ A co$  $Attached \; hood \; / \; Stealth \; wrist \; gaiters \; \textit{ Fabric: 2-layer Gore-Tex} \\ @ \; Pro \; Shell \;$ 



above: red rum crossfire FREEDOM FIT JACKET

### MEN'S ULTRA TECH SHELL PANT

 ${\it Cheat Sheet:} \hbox{ The foundation of A-grade Gore for fighting off elemental foes} \quad {\it Check Out:} \hbox{ Oversized}$  $vents\ breathe\ like\ a\ chain\ smoker\ at\ an\ oxygen\ bar\ \textit{Tech:}\ Big\ 12-inch\ inseam\ vents\ /\ Utility\ pockets$ Fabric: 2-layer Gore-Tex® Pro Shell



above: south beach FREEDOM FIT PANT



blackout | south beach



 $red\ rum\ crossfire$ 



 $royal\ \overline{purple}\ cross fire$ 









### MEN'S ULTRA TECH SHELL PANT

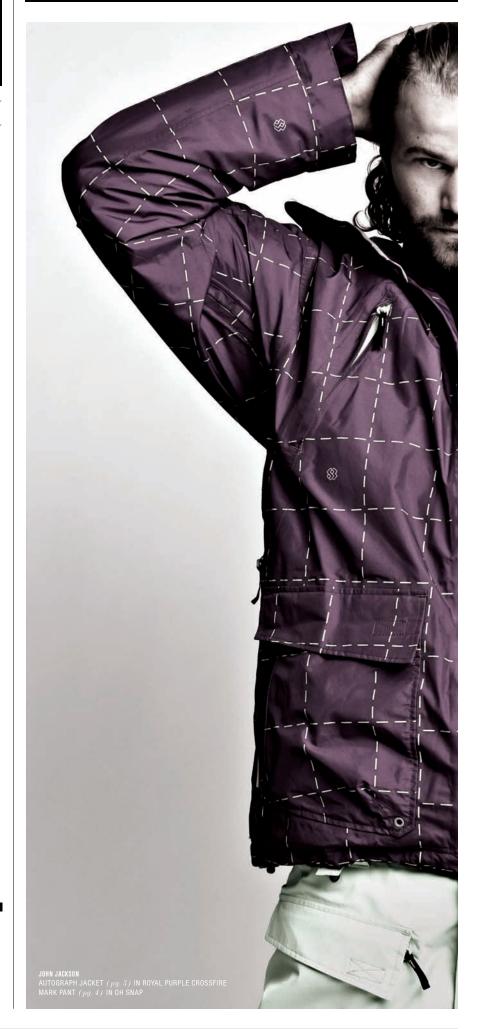
 ${\it Cheat Sheet:} \ {\it Fashionable Gore-Tex} \\ {\it @ for the single shot and the storm chaser} \ {\it Check Out:} \\ {\it Engineered Plaid}$  $texture \ makes \ even \ the \ Cliff \ Lodge \ valet \ show \ respect \ \textit{Tech:} \ Big \ 12-inch \ waterproof \ inseam \ and \ hip \ vents \ / \ Alpha \ and \ hip \ Alpha \ Alpha \ and \ hip \ Alpha \ and \ hip \ Alpha \ Alpha \ and \ hip \ Alpha \ Alpha \ and \ hip \ Alpha \ and \ hip \ Alpha \ and \ hip \ Alpha \ Alpha \ and \ hip \ Alpha \ Alpha \ Alpha \ and \ hip \ Alpha \$  $\label{eq:hidden} \mbox{Hidden thigh pocket} \ \ \mbox{\it Fabric:} \mbox{\it Gore-Tex} \mbox{\it \& Performance Shell Z liner}$ 



above: rusty plaid FREEDOM FIT PANT







FADER GROUP





# PRINCIPAL GROUP

**(** 

Premium fabrics and more custom colors than a body shop combine to make the Principal Group the choice for the guy who rolls with style both on and off the hill. Newly engineered fabrics, along with top-end details such as luxury fur, cold beverage pockets and full flexing gussets, give this collection both clear-coat protection and kitted-out personality, while Gnargyle Print, Prep Plaid and Reserve Tweed inject street style into the individual look.

NIC SAUVE



#### MEN'S REMOVABLE LINER JACKET

Cheat Sheet: The look of luxury with more fabric options than an Italian tailor Check Out: A slip-out puff  $jacket\ for\ pub\ crawls, food\ runs\ or\ smoke\ sessions\quad \textit{Tech:}\ Removable\ insulted\ liner\ jacket\ /\ Dual\ CF\ storm$ flap / Pit zips / Attached hood Fabric: Dobby Nylon15,000mm/10,000g

# SNOWPATROL

#### MEN'S ULTRA LUXURY INSULATED JACKET

Cheat Sheet: The instant warmth of a Duraflame without the hidden health hazard Check Out: Genuine faux  $fur \ lining \ feels \ soft \ even \ wearing \ just \ a \ jersey \ underneath \quad \textit{Tech:} \ Luxury \ fur \ lined \ / \ Folding \ snap \ visor \ / \ soft \ even \ wearing \ just \ a \ jersey \ underneath \ defined \ folding \ snap \ visor \ / \ soft \ even \ wearing \ just \ a \ jersey \ underneath \ defined \ folding \ snap \ visor \ / \ soft \ even \ wearing \ just \ a \ jersey \ underneath \ defined \ folding \ snap \ visor \ / \ soft \ even \ wearing \ just \ a \ jersey \ underneath \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ defined \ folding \ snap \ visor \ / \ soft \ even \ soft \ even \ even \ folding \ snap \ visor \ / \ soft \ even \$ Hand visor / Cold beverage pocket / Glove holder / Pit zips Fabrie: Dobby Nylon15,000mm/10,000g





above: grey reserve tweed FREEDOM FIT JACKET







oh snap prep plaid

blackout prep plaid

- REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC

PRINCIPAL GROUP





### MEN'S TECHNICAL SHELL JACKET

 ${\it Cheat Sheet:} \ {\it Swiss Army preparedness with a spot for every mountain tool} \ {\it Check Out:} \ {\it The frost crackle}$  $pattern\ is\ Blend's\ exclusive\ secret\ for\ full\ visibility\ \textit{Tech}:\ Shed\ hood\ /\ Removable\ fur\ /\ Pit\ zips\ /\ Multi$ utility pockets Fabric: Dobby Nylon15,000mm/10,000g

#### above: gnargyleFREEDOM FIT JACKET

# MEN'S TECHNICAL SHELL JACKET

Cheat Sheet: The waterproof shell as technical as a clean room Check Out: Colors that stay one season  $ahead\ of\ the\ pretenders\ \ \textit{Tech}: \ Dual\ CF\ storm\ flap\ /\ Pit\ zips\ /\ Attached\ hood\ /\ Welt\ pocket\ on\ forearm$ Fabric: Dobby Nylon15,000mm/10,000g



above: snow | british blue | og kush FREEDOM FIT JACKET



tan reserve tweed



 $blackout\ prep\ plaid$ 





oh snap prep plaid







crosshatch







# THUGBY

### MEN'S TECHNICAL SHELL JACKET

 $\label{lem:cheat:sheet:abric:novation not found on shred dad's extreme shell $\mbox{\it Check Out:}$ Alternating self-fabric stripes bring new texture to the shop rack $\mbox{\it Tech:}$ Shed hood / Pit zips / Glove holder $\mbox{\it Fabric:}$ Dobby $$ Nylon15,000mm/10,000g$$ 



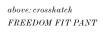
# **TOOFER**

### MEN'S REMOVABLE LINER SYSTEM PANT

 $\label{lem:condo} \textit{Cheat Sheet:} \ \text{The two-for-one system is like getting an extra night in the condo free} \quad \textit{Check Out:} \ \text{Board short liner means you'll never be short a pair for the hot tub} \quad \textit{Tech:} \ \text{Board short liner} / \ \text{Sagproof gaiter} / \ \text{Inseam} \\ \text{vents} / \ \text{First chair last call pocket} / \ \text{Glove holder} \quad \textit{Fabrie:} \ \text{Dobby Nylon15,000mm} / 10,000g$ 



above: burst FREEDOM FIT JACKET

















PRINCIPAL GROUP



# MEN'S FULLY INSULATED PANT

 ${\it Cheat Sheet:} \ {\it Quilted insulation provides lofted heat that could melt an ice cap} \ {\it Check Out:} \ {\it Sagproof gaiter}$  $prevents\ a\ cold\ slide\ into\ an\ exposed\ crevice\ \ \textit{Tech:}\ Sagproof\ gaiter\ /\ Inseam\ vents\ /\ Articulated\ knees\ /\ Sagproof\ gaiter\ /\ Sagpr$ Glove holder Fabric: Dobby Nylon15,000mm/10,000g



### MEN'S TECHNICAL SHELL PANT

 ${\it Cheat Sheet:} \ A \ cargo \ with \ U-Hall \ storage \ to \ supply \ sunup \ to \ sundown \ sessions \\ {\it Check Out:} \ Slanted \ cargos \ fit$ a stacked sandwich, spare gloves or an emergency flask  $\mathit{Tech}$ : Sagproof gaiter / Inseam vents / Articulated knee / Multi-zip utility pockets Fabric: Dobby Nylon15,000mm/10,000g





 $blackout\ prep\ plaid$ 

 $grey\ reserve\ tweed$ 















 $grey\ reserve\ tweed$ 





PRINCIPAL GROUP



# CIRRUS GROUP

The Cirrus Group is priced and styled right for riders throwing down for a second shell, saving funds for a Christmas condo or just tired of looking generic in last season's markdown. Primetime stripes, dark and edgy denim and signature color blocking throw down style from morning coffee to that last round of shots. Storm-rated fabrics and slick features satisfy the local cast of characters from the crusty lurker and shop-guy insider to the anointed golden boy.

STEVIE BELL

N JACKET (pq. 15) in south beach thugby icon



# YFIVE

#### MEN'S PUFFY DOWN JACKET

 ${\it Cheat Sheet:} \ {\it An overstuffed down that to asts it up in cold-as-an-ex conditions} \ {\it Check Out:} \ {\it Full-feather down that to asts it up in cold-as-an-ex conditions} \ {\it Check Out:} \ {\it Full-feather down that to asts it up in cold-as-an-ex conditions} \ {\it Check Out:} \ {\it Full-feather down that to asts it up in cold-as-an-ex conditions} \ {\it Check Out:} \ {\it Ch$ Mini Twill 10,000mm/10,000g



#### MEN'S REMOVABLE LINER SYSTEM JACKET

 ${\it Cheat Sheet:} \ A \ {\it hoodie/shell combo} \ {\it for shreds racking up hourly debt but daily rides} \ {\it Check Out:} \ {\it Hoodie zips }$ in for ride breaks or out for making rent at eight ball Tech: Tricot removable liner system / Pit zips / Shed  ${\bf hood\,/\,Snot\,flap}\ \ \textit{Fabric:}\ {\bf Coated\,\,Mini\,Twill\,\,10,000mm/10,000g}$ 





 $above; brit is\ blue$ FREEDOM FIT JACKET

**(** 



south beach





- REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC -

CIRRUS GROUP



### MEN'S TECH LIGHT INSULATED JACKET

 ${\it Cheat Sheet:} \hbox{ The lightly insulated shell for park runs under Friday Night Lights} \quad {\it Check Out:} \hbox{ A beverage}$  $pocket \ keeps \ one \ ready \ when \ rolling \ with \ a \ crew \ \textit{Tech}: Glove \ holder \ / \ Shed \ hood \ / \ Pit \ zips \ / \ First \ chair \ last$ call pocket Fabric: Coated Mini Twill 10,000mm/10,000g



### MEN'S TECH SHELL JACKET

Cheat Sheet: OG Blend style that saves cash for a case of Old English Check Out: Fresh Snap Kit keeps the posse from looking like a clone army  $\mathit{Tech}$ : Shed hood / Pit zips / Utility pockets / Fresh Snap Kit Fabric: Coated Mini Twill  $10,000 \,\mathrm{mm}/10,000 \,\mathrm{g}$ 









 $black out\ thugby\ icon$ 





 $dark\ denim$ 



blackout





 $prime time\ stripe$ 









 $blackout\ thugby\ icon$ 



# MEN'S TECH LIGHT INSULATED JACKET

 ${\it Cheat Sheet:} \ {\it Lightly to a sted shell with smooth flavor and no bitter aftertaste} \ {\it Check Out:} \ {\it Dually pockets}$  $keep\ gadgets\ from\ going\ missing\ until\ spring\ \textit{Tech}: Light\ insulated\ jacket\ /\ Shed\ hood\ /\ Pit\ zips\ \textit{Fabric}:$ Coated Mini Twill 10,000mm/10,000g

above: red rum FREEDOM FIT JACKET

**(** 

# MEN'S SHELL JACKET

Cheat Sheet: One strong dose for those who show the strongest allegiance Check Out: Appliqué is Quebecois translation for "die-cuts on your jacket" Tech: Fixed hood / Die-cut appliqués / Glove holder / Pit zips Fabric: Coated Mini Twill 10,000mm/10,000g



above: south beach thugby icon FREEDOM FIT JACKET





 $red\ rum$ 













british blue thugby plaid  $royal\ stripe$ 

CIRRUS GROUP





# MEN'S SHELL JACKET

 $\label{lem:cheat$ waist / Pit zips Fabric: Coated Mini Twill 10,000mm/10,000g



#### above: crew green | south beach FREEDOM FIT JACKET

# MEN'S REMOVABLE LINER PANT

 ${\it Cheat Sheet:} \ A \ cargo \ with \ tricot \ shorts \ that \ snap \ in \ or \ out \ for \ hot \ and \ cold \ style \\ {\it Check Out:} \ Two-tier$  $cargos \ keep \ the \ fat \ stash \ separate \ from \ the \ stacked \ money \ clip \quad \textit{Tricot short} \ | \ \textit{Inseam vents} \ | \ \textit{Two-tier}$ cargo Fabric: Coated Mini Twill 10,000mm/10,000g





 $crew\ green\ |\ south\ beach$ 

















# MEN'S TECH LIGHT INSULATED PANT

Cheat Sheet: A pant with the dutch oven heat to ride until the last bell Check Out: More respectable warmth  $than \, standing \, under \, the \, hand \, dryer \, \textit{Tech:} \, Knees \, and \, seat \, insulation \, / \, Inseam \, vents \, / \, Glove \, holder \, / \, First \, dryer \, dr$ chair last call pocket Fabric: Coated Mini Twill 10,000mm/10,000g

#### $above: grey\ thugby\ plaid$ FREEDOM FIT PANT









# MEN'S TECH SHELL PANT

 ${\it Cheat Sheet:} \ A \ Blend \ look \ and \ feel \ without \ breaking \ the \ bank \ \ {\it Check Out:} \ Draining \ pocket \ stashes \ gloves$  $when \ buying \ a \ ticket \ or \ a \ drink \ \textit{Tech}: Stash \ pocket \ with \ drain \ hole \ / \ Inseam \ vents \ \textit{Fabric}: Coated \ Mini$ Twill 10,000mm/10,000g



 $above: south\ beach$ FREEDOM FIT PANT







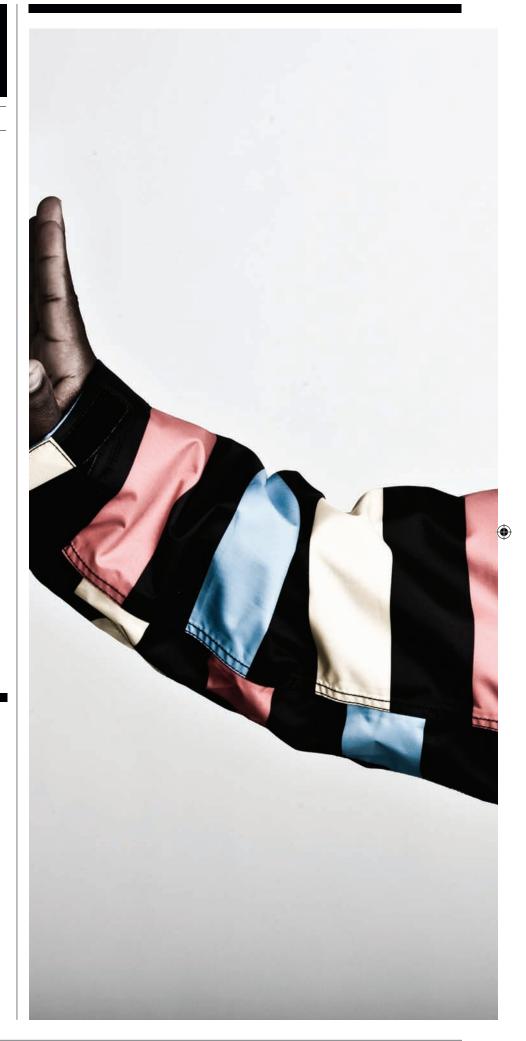
# STRIKE

# MEN'S SHELL PANT

 $\label{lem:cheek:cheek:alpha} \begin{tabular}{ll} Cheek Sheek: A clean cargo pant for the dirt local or holiday hero $$Cheek Out$: Stripes, solids and plaid are all Facebook-friendly $$Tech$: Icon die cut appliqué / Cargo pockets / Glove holder $$Fabrie$: Coated Mini Twill 10,000mm/10,000g $$$ 









**(** 





CIRRUS GROUP





# REVOLVER GROUP

For those who crave a tailored spotlight, Special Blend's most progressive collection cultivates a rock-star image with textured Baby Herringbone fabrics, high-visibility prints and show-your-stripes style. The fit of the Revolver Group is patterned after the slim-fitting, military template for a modern straight-line appearance. Far from standard-issue outerwear, this technically dialed collection will set you apart from the rank and file with the practiced skill of a personal stylist.



TRIGGER JACKET  $(pg.\ 21)$  in Burst Buffalo Plaid / D.B. Pant  $(pg.\ 24)$  in Pebble Blackout



# RIGGER

### MEN'S LIGHT INSULATED JACKET

Cheat Sheet: The to ast of down without the stay-puff marshmallow look Check Out: Big bankrollpockets help fund a week at an Intrawest destination Tech: Folding visor / Shed hood / Pit zips / Wrist visor Fabric: Baby Herringbone 15,000mm/10,000g



above: burst buffalo plaid REVOLVER FIT JACKET

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# MEN'S LIGHT INSULATED JACKET

 ${\it Cheat Sheet:} \ {\rm A \ warm \ jacket \ that \ rolls \ brightly \ and \ boldly \ in \ the \ singles \ line \ {\it Check \ Out:} \ {\rm Color}$ blocking and elbow patches add technicolor contrast Tech: Shed hood / Pit zips / Glove holder Fabric: Baby Herringbone 15,000mm/10,000g



 $above: chocolate \mid og \; kush \mid castle \; wall$ REVOLVER FIT JACKET

















 $chocolate \mid og \; kush \mid castle \; wall$ 

— REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC —

REVOLVER GROUP



# MEN'S PUFFY JACKET

 ${\it Cheat \, Sheet:} \, {\rm Synthetic \, fill \, puffy \, thaws \, days \, that \, feel \, like \, a \, deep \, freezer \, \, {\it Check \, Out:} \, {\rm Under arm} \,$  ${\it gusset lets you get the grab without exposure } \textit{ Tech: Shed hood/Pit zips / Arm pocket / Glove }$ holder Fabric: Baby Herringbone  $10,000 \mathrm{mm}/10,000 \mathrm{g}$ 

 $above: royal\ purple\ |\ snow\ |\ south\ beach$ REVOLVER FIT JACKET

# MEN'S SHELL JACKET

 ${\it Cheat Sheet:} \ {\it The best of class shell for semesters spent shredding for credit} \ {\it Check Out:} \ {\it Unique}$ color blocking with more angles than geometry class  $\it Tech$ : Attached hood / Pit zips  $\it Fabric$ : Baby Herringbone 10,000mm/10,000g



 $above: oh\ snap$ REVOLVER FIT JACKET









 $snow \mid grey \ buffalo \ plaid$ crew green buffalo plaid

british blue thugby plaid

 $oh\ snap$ 

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REVOLVER GROUP



# VENOM

# MEN'S SHELL JACKET

 $\label{lem:cheat-sheet:} Cheat \textit{ Sheet: } Tricked-out \textit{ shell jacket with a thin Keith Richards look } \textit{ Check Out: } The \textit{ cold-beverage pocket keeps the party raging at all times } \textit{ Tech: } Shed hood / Pit Zips / Wrist visor / First chair last call pocket / Fresh snap kit \textit{ Fabric: } Baby Herringbone 10,000mm/10,000g$ 



# DIABLO

### MEN'S TECH SHELL JACKET

 $\label{lem:cheat} \begin{tabular}{ll} \it{Cheat Sheet:} A left-leaning shell with the flexible spin of a true revolutionary \it{Check Out:} Pit zips and shed hood for stealth comfort when hitting the stash \it{Tech:} Fused seams / Asymmetrical CF zipper / Pit zips / Shed hood \it{Fabric:} Herringbone 10,000mm/10,000g \end{tabular}$ 



above: crew green buffalo plaid REVOLVER FIT JACKET above: shocker REVOLVER FIT JACKET



crew green buffalo plaid













REVOLVER GROUP S



# D.B.

# MEN'S SHELL PANT

 $\label{lem:cheat:sheet:slim-fit cargos without professional prima donna angst $\it Check Out$: Exposed zips everywhere but up front to protect the package $\it Tech$: Engineered seams / Exposed zips / Inseam vents / Leg pockets $\it Fabric$: Baby Herringbone 15,000mm/10,000g$ 



above: pebble blackout REVOLVER FIT PANT

# MASON

# MEN'S SHELL PANT

 $\label{lem:cheat:cheat:sheet:Assim-cut style that trims out speed flap in the pro park $\it Check Out:$ Cold-beverage pocket for sneaking one into the big air finals $\it Tech:$ Inseam vents / First chair last call pocket $\it Fabric:$ Baby Herringbone 10,000mm/10,000g$$ 



 $above: blackout \\ REVOLVER\ FIT\ PANT$ 

















# MEN'S SOFTGOODS







INSULATED JACKET

 $100\,\%$  polyester / DWR coating  $600\mathrm{mm}$  / Insulated puffy jacket /  ${\bf Multiple\ pockets\ for\ storage\ /\ Hand\ warmer\ pockets\ /\ Removable\ hood}$ 





MAGNA

SOFTSHELL

 $100\,\%$  polyester bonded with fleece / DWR coating 600mm./ Multiple pockets for storage Printed pattern zipper tape / Logo zip pull / Adjustable hem





STRIPED

SWEATER

70% aerylic 30% wool / Engineered stripes





**RUGBY** 

RUGBY SHIRT

S, M, L, XL  $100\%\ polyester/\ Patched\ graphic\ on\ sleeves\ and\ body\ /\ Wicking\ properties$  Cover stitched seams / Anti-bacteria added on fabric to prevent odor





**DRESS UP** 

SPRING COLLAR TOP Solid-100% polyester full dull yarn / Pattern-62% polyester 38% nylon / Wicking properties Small gingham pattern / Chest embroidery / Logo screen print on back panel





**POLO INSULATOR** 

POLO LONG SLEEVE

S.M., L. M. T.

100 % polyester / Wicking properties / Cover stitched seams

Anti-bacteria added on fabric to prevent odor / Chest screen print / Woven label on hem





#### **MOJAVE TOP**

FIRST LAYER TOP

100% polyester / Wicking properties / Cover stitched seams / Sleeve embroidery  $Anti-bacterial\ added\ on\ fabric\ to\ prevent\ odor\ /\ Printed\ front\ and\ back\ body\ panels$ 





#### KALAHARI

THERMAL PANT

 $\label{eq:sml} 100\%~polyester/Wicking~properties/Cover~stitched~seams$  Fitted first layer pants/Anti-bacterial added on fabric to prevent odor



27



#### TANK

JERSEY TANK

00% polyester / Wicking properties / Cover stitched seams / Chest and back logo felt appliqué Anti-bacterial added on fabric to prevent odor / Chest logo embroidery / Printed side panels



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LS JERSEY

LONG SLEEVE JERSEY

100% polyester/Wicking properties/Cover stitched seams
Chest and back logo felt appliqué/Color block
Anti-bacterial added on fabric to prevent odor







**GOLDEN GLOVES** 

THERMAL SHORTS

100%~polyester/Wicking~properties/Cover~stitched~seams Anti-bacterial added on fabric to prevent odor/Printed side panels/Felt appliqué













#### **PRIME TIME**

#### SPRING GLOVE

المراقب المرا Soft tricot lining / Printed prime time stripes on faux leather palm
SBTM logo print on top of hand / Adjustable cuffs



**(** 









#### KING PRIMALOFT GLOVE

Waterproof and breathable / Heavy insulated with primaloft insulation / Soft tricot lining Logo embroidery on thumb / Die cut logo on top of hand Hidden goggle wipe / Adjustable cuffs











### SBTM SOCKS

#### HEAVY WEIGHT SOCKS

90% bamboo, 8% nylon, 2% spandex / Ribbing on cuff and wrap around the foot Padding on heel / Padding on shins and top of foot





### **SB ICON SOCKS**

LIGHT WEIGHT SOCKS

Une Size Hts All
35% polyester (Moonmax), 35% bamboo, 28% nylon, 2% spandex
Ribbing on cuff, angle and foot / Padding on heel





#### CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit / Color block printed rugby pattern / Fitted hood Sleeve embroidery / Embroidery felt patch appliqué on chest / Hidden mp3 pocket





### JIM JONES

CUSTOMS ZIP HOODED SWEATSHIRT

SØ, & L. XL. XXL.

80% cotton 20% polyester / Regular fit / Printed hood and hand pocket lining

Hidden pocket in hood / Fitted hood / Printed chest felt die cut appliqué / Pocket logo woven label



SB\_DLR\_10\_28-29\_SOFTGOODS.indd 2







CUSTOM ZIP HOODED SWEATSHIRT

 $80\,\%$ cotton  $20\,\%$ polyester / Slim fit / Printed zipper tape / Printed hood liner Sleeve and chest embroidery / Fitted hood / Hidden pocket in hood





CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Slim fit / Color block pattern / Chest screen print  $Fitted\ hood\ /\ Hidden\ mp3\ pocket\ /\ Pocket\ embroidery$ 





MIX UP

CUSTOM ZIP HOODED SWEATSHIRT

 $80\,\%$ cotton  $20\,\%$ polyester / Regular fit / Color block pattern / Chest logo screen print  $Sleeve\ embroidery\ /\ Logo\ zip\ pull\ /\ Printed\ color\ block\ on\ body\ and\ hood\ liner\ /\ Hidden\ pocket\ in\ hood\ liner\ /\ Hidden\ pocket\ in\ hood\ liner\ /\ Hidden\ pocket\ in\ hood\ liner\ /\ Hidden\ pocket\ liner\ lin$ 





#### LETTERMAN

#### CUSTOM ZIP HOODED SWEATSHIRT

60% cotton 40% polyester / Heather fabric sweatshirt / Regular fit Fitted hood / Logo zip pull / Logo felt appliqué above hand pocket Sleeve embroidery/ Printed stripes on sleeves / Hidden mp3 pocket















#### **PRIME TIME** CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit / All over printed pattern / Garment washed  $Fitted\ hood\ /\ Pocket\ and\ back\ embroidery\ /\ Hidden\ mp3\ pocket$ 





#### **PLEDGE**

#### CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit / All over printed thugby plaid / Garment wash Chest and sleeve embroidery / Logo zip pull / Fitted hood / Hidden mp3 pocket







#### **GNARLY**

#### CUSTOM REVERSIBLE ZIP HOODED SWEATSHIRT

S.M., L.X.X.X.

80% cotton 20% polyester / 100% cotton on reverse side / Regular fit / Logo zip pull

All over gnargyle print on front side / Chest embroidery / Woven logo label on hand pocket





#### CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Slim fit / Lightly insulated on body and hood / Satin quilted liner Fitted hood / Logo zip pull / Higher collar sweatshirt / Pocket logo label Sleeve and pocket embroidery / Hidden mp3 pocket





#### SB COLOR ICON BLOCK

HOODED SWEATSHIRT S, M, L, XL, XXL 80% cotton 20% polyester / Regular fit Front panel and back graphic prints









**PEBRAH FILLY** 

HOODED SWEATSHIRT

 $\begin{array}{c} \text{S, M, L, XL, XXL} \\ \textbf{80\% cotton 20\% polyester} \, / \, Slim \, \text{fit} \\ \text{Chest screen print} \end{array}$ 







**CRACKALACK 2 COLOR** 

ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit Chest and sleeve screen print





**PRIME TIME** 

ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit Chest print / Contrast draw cord





#### **CLASSIC STACK**

ZIP HOODED SWEATSHIRT

S, M, L, XXL 80% cotton 20% polyester / Slim fit Chest screen print





THE THUGBY PACK

ZIP HOODED SWEATSHIRT 3-PACK

 $\begin{array}{c} \text{S. M. L. XLL. XXL} \\ \textbf{80\% \ cotton 20\% \ polyester / 3-pack (3 in 1)} \\ \text{Slim fit / Chest screen print} \end{array}$ 





CRACKALACK 2 COLOR

LONG SLEEVE TEE SHIRT 100% cotton





ICON COLOR BLOCK

LONG SLEEVE TEE SHIRT





PRIME TIME LONG SLEEVE TEE SHIRT

100% cotton





PEBRAH FILLY

LONG SLEEVE TEE SHIRT









**CLASSIC STACK REDUX** 

LONG SLEEVE TEE SHIRT 100% cotton





THUGBY PACK

LONG SLEEVE TEE SHIRT 3-PACK 100% cotton / 3-pack (3 in 1)





THREEPEAT

PREMIUM SHORT SLEEVE TEE SHIRT

 $\label{eq:continuous} \begin{array}{l} \text{S, M, L, AL} \\ \text{Regular fit / All over prime time stripes print} \\ 100\% \ cotton \end{array}$ 





#### **GNARGYLE VEST**

PREMIUM SHORT SLEEVE TEE SHIRT

S, M, L, XL

Regular fit / Front and back panel printed in gnargyle

Chest and sleeve embroidery / 100% cotton





RUGBY

PREMIUM SHORT SLEEVE TEE SHIRT

S, M, L, XL Slim fit / Color block rugby print 100% cotton / Chest embroidery





CRACKALACK 2 COLOR

SHORT SLEEVE TEE SHIRT S, M, L, XL Regular fit 100% cotton









ICON COLOR BLOCK

SHORT SLEEVE TEE SHIRT Regular fit 100% cotton









#### **PLAID STYLES**

SHORT SLEEVE TEE SHIRT Slim fit 100% cotton







SHORT SLEEVE TEE SHIRT

S, M, L, XL Slim fit 100% cotton



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#### **CLASSIC STACK REDUX**

SHORT SLEEVE TEE SHIRT

Regular fit 100% cotton









#### **PEBRAH FILLY**

SHORT SLEEVE TEE SHIRT

Slim fit 100% cottor





SHORT SLEEVE TEE SHIRT

Regular fit 100% cotton









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#### THUGBY PACK

SHORT SLEEVE TEE SHIRT 3-PACK

S, M, L, XL Regular fit / 3-pack (3 in 1) 100% cotton



**(** 







#### **BUFFALO**

NEW ERA™ FITTED HAT

7\*, 7¹/4\*, 7³/8\*, 7¹/2\*, 7⁵/8\*, 7³/4\* All over buffalo plaid print 59/50 / 100% cotton





#### **GNARGYLE**

NEW ERA™ FITTED HAT

All over gnargyle print / Gnargyle patch on front panels 59/50 / 100% cotton







#### **LEGO**

NEW ERA™ FITTED HAT 3D embroidery 59/50 / 100% wool





### PRIME TIME

NEW ERA™ FITTED HAT

3d embroidery / All over prime time stripes print 59/50 / 100% cotton





#### **PRINCIPAL**

NEW ERA™ FITTED HAT

3d eye embroidery /All over printed crackalack pattern 59/50 / 100% cotton











**SB ICON** 

#### NEW ERA™ FITTED HAT

(\*, (\*){s\*, (\*){s\*, (\*){z\*, (\*){s\*, (\*){s\*, (\*)}{s\*}}}}.

Herringbone fabric cap / 3d embroidery

59/50 / 50% wool 50% polyester



Herringbone Herringbone



#### SBTM

#### NEW ERA™ FITTED HAT

Twill fabric cap

50% wool 30% viscose 20% polyester / 59/50







#### **THUGBY**

#### NEW ERA™ FITTED HAT

7", 7 1/4", 7 3/6", 7 1/2", 7 5/6", 7 3/4" Color block cap / Embroidery skull 100% wool / 59/50









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# PEBBLE

#### FLEX FIT HAT

 $\begin{array}{c} \text{One Size Fits All} \\ 98\% \ cotton \ 2\% \ spandex \ / \ All \ over pebble \ print} \\ 3d \ embroidery \end{array}$ 







#### **SB FILLED ICON**

#### FLEX FIT HAT

One Size Fits All 98% cotton 2% spandex 3d embroidery







#### FIRST CHAIR LAST CALL

#### TRUCKER HAT

Screen print logo on front panels





### NUGBY

#### TRUCKER HAT

Screen print skull on front panels





### SBTM

#### BEANIE One Size Fits A

One Size Fits All
95% acrylic 5% spandex / Machine knit / Jacquard logo
Color blocking / Woven logo label



33



#### FIRST CHAIR LAST CALL

#### BEANIE One Size Fits A

One Size Fits All

100% soft acrylic / Machine knit / Multi-color pom
Engineered logo / Woven logo label

Snow Og Kush South Crew Green Blackout Burst / Blackout / Royal Beach / / Burst / Shocker / British





#### PRIME TIME

BEANIE

95% acrylic 5% spandex / Machine knit Engineered logo / Woven logo label





#### MOMS

BEANIE

 $100\,\%$  soft acrylic / Hand knit  ${\bf Multi-hand\ knit\ patterns\ /\ Woven\ logo\ label}$ 





#### **SB STRIPES**

BEANIE

95% acrylic 5% spandex / Machine knit Engineered logo and stripes / Woven logo label





#### **ICON**

BEANIE

One Size Fits All 100% soft acrylic / Machine knit Engineered logo / Embroidery logo on back



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#### **ICON VISOR**

VISOR BEANIE

One Size Fits All
100% soft acrylic / Visor beanie
Machine knit / Jacquard logo / Woven logo label











BEANIE

One Size Fits All 100% soft acrylic / Machine knit Embroidery logo / Earflaps







#### **BLEND CANDY**

BEANIE

100% soft acrylic / Machine knit Engineered headphones graphic / Woven logo label





#### GNARGYLE

BEANIE

Une Step +th All

100% soft acrylic / Machine knit /
Engineered gnargyle pattern / Embroidery logo / Woven logo label





# THUGBY

BEANIE

One Size Fits All
100% soft acrylic / Gas station beanie / Machine knit
Embroidery logo / Woven logo label













34





#### **DIRTY SANCHEZ**

BEANIE

100% soft acrylic / Facemask beanie / Machine knit  ${\bf Engineered\ graphics\ /\ Woven\ logo\ label}$ 









#### HAIRY BACK PACK

#### BACKPACK

600d polyester / Main compartment with laptop sleeve / Rear padded compartment Wet/dry pocket / Fixed flap skate holder / Hideaway skate straps / Front zip pocket with organization / 2 exterior side pockets with organization / Foam padded backpack straps







#### BRING DA MF RUCK SACK

#### BACKPACK

 $PVC\ tarpaulin\ /\ Rear\ compartment\ with\ padded\ laptop\ sleeve\ inside$   $Large\ main\ compartment\ /\ Large\ front\ external\ pocket\ with\ organization$   $2\ small\ front\ zip\ pocket\ /\ 2\ side\ zip\ pocket\ /\ Foam\ padded$ 













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# NOVA GROUP

With premium fabrics, fashionable patterns and women-specific fits, the Nova Group gets just the right amount of attention while keeping ladies comfortably charging from peak chair to village patio. A range of fabrics from sleek dobby nylon and uptown, ladylike tweed to the custom Glam Plaid with silver lurex give a girl plenty of options to suit her individual style. The Nova Group's specifically calibrated balance of fashion, form and function represents the highest level of design in Blend's mix.

AVALON JACKET (pg. 37) IN BLACKOUT GLAM PLAID / GLAM PANT (pg. 39) IN BURST



# AVALON

# WOMEN'S REMOVABLE LINER JACKET

Cheat Sheet: Sick day protection influenced by snow glam sensibility Check Out: Slip into the inner puffy at the bar or bonfire Tech: Removable insulted liner system jacket / Pit zips / Shed  ${\it hood / Removable fur / Multi-zip\ utility\ pockets} \quad \textit{Fabric:}\ Dobby\ Nylon\ 15,000 mm/10,000 g$ 

# **PROPER**

# WOMEN'S ULTRA LUXURY INSULATED JACKET

Cheat Sheet: Spoiled-girl luxury for the resort rider who gets what she wants Check Out: Unzip the hips to trade sexy shape for powder-room mobility  $\mathit{Tech}$ : Shed hood / Pit zips / Luxury fur lining / Draw cord at waist Fabric: Dobby Nylon 15,000mm/10,000g





above: blackout gingham LIBERTY FIT JACKET



- REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC







# **MARCH**

# WOMEN'S INSULATED JACKET

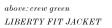
 $\label{lem:cheat:cheat:sheet:A jacket so retro you'll feel like a refugee from a `60s ski poster \textit{ Check Out:} \\ \text{Multicolored piping for head-turning style in the base lodge } \textit{ Tech: Piping detail / Shed hood / Pit zips / Hand pockets \textit{ Fabric: Dobby Nylon 15,000mm/10,000g} \\$ 

# **TEASER**

# WOMEN'S TECH SHELL JACKET

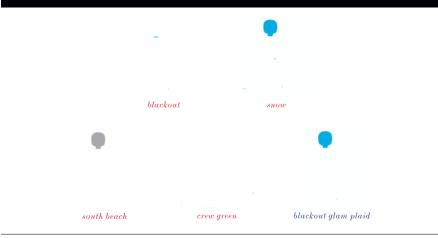
 $\label{lem:cheat} \begin{tabular}{ll} \it Cheat Sheet: An extended shell for a girl who likes the extra length $\it Check Out: Zip-off lower teases boys by showing your curves at night $\it Tech: Longer length/ Zip-off skirt / Shed hood / Pit zips $\it Fabric: Dobby Nylon 15,000mm/10,000g $\it Check College Sheet Sheet$ 







above: snow glam plaid LIBERTY FIT JACKET



blackout glam plaid crosshatch
snow glam plaid blackout popakami

₩ NOVA GROUP



# **JUSTICE**

# WOMEN'S INSULATED PANT

Cheat Sheet: The fully insulated pant that looks thin on the thigh Check Out: Glam Plaid, Blackout and Popakami show off model looks  $\mathit{Tech}$ : Hip and inseam vents / Zip hand pockets Fabric: Dobby Nylon 15,000mm/10,000g

 $above: south\ beach$ LIBERTY FIT PANT

# WOMEN'S LIGHT INSULATED PANT

Cheat Sheet: Warmth for a center of attention who gets cold before lunch Check Out: Cold-spot insulation adds seat and knee warmth without bulk  $\it Tech$ : Inseam vents / Large snap detail Fabric: Dobby Nylon 15,000mm/10,000g



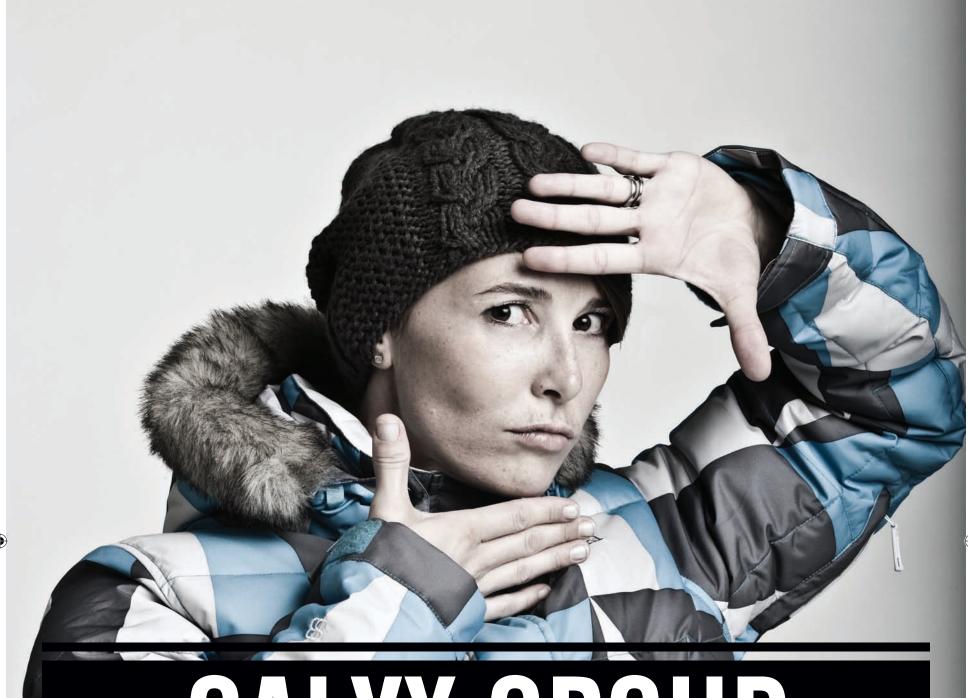
above: burstLIBERTY FIT PANT

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 $blue\ jay$  $red\ rum$  $cross\ hatch$ snow glam plaid





# CALYX GROUP

Taking snow style to the pinnacle of fashionable taste, the Calyx Group blends warm and waterproof fabric technology with a natural feminine side. Offering tailored attractive shapes, an innate sense of high style and visually interesting textiles from the Gingham and Sail Away patterns to the women's specific denim, this collection gives off an attractive vibe everywhere from the after-lunch lift line to the beer garden runway. Showing a spectrum of styles from flashy to refined, the Calyx Group allows a truer expression of self.

FLUFF JACKET (pg. 45) IN SOUTH BEACH SAIL



# **FLUFF**

# WOMEN'S PUFFY DOWN JACKET

Cheat Sheet: Destination fluff for making the scene at Vail, Park City or Mammoth Check Out: Faux fur at hood sheds easily when rolling incognito to a sushi dinner Tech: Goose down fill /  $Ripstop\; shell\; /\; Pit\; zips\; /\; Shed\; hood\; /\; Removable\; fur\;\; \textit{Fabric} : Coated\; Mini\; Twill\; 10,000 mm/10,000 g$ 

# PHASE

# WOMEN'S REMOVABLE LINER JACKET

 ${\it Cheat Sheet:} \ {\it A} \ {\it controlling jacket} \ {\it for keeping temps regulated with layers} \ {\it Check Out:} \\ {\it Tricot}$ hoodie good for stretching out in the morning after a night of letting loose  $\it Tech:$  Removable tricot liner system jacket / Removable hood / Pit zips / Stretch rib side panels / Hood visor Fabric: Coated Mini Twill 10,000mm/10,000g





south beach sail away  $black out\ gingham$ 

LIBERTY FIT JACKET

— REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC



# **TRUE**

# WOMEN'S INSULATED JACKET

 $\label{lem:cheat} \begin{tabular}{ll} $\it Check Out: Blackout gingham hits the gondola line with NY to LA style $\it Tech: Synthetic insulation / Shed hood / Pit zips / Rib knit detail at hem $\it Fabric: Coated MiniTwill 10,000mm/10,000g ... \end{tabular}$ 

# JOY

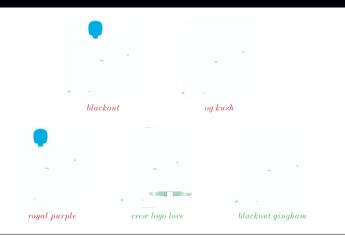
# WOMEN'S SHELL JACKET

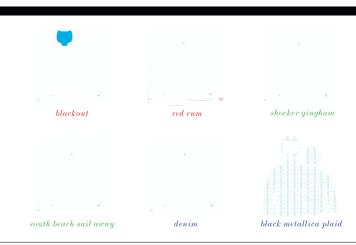
 $\label{lem:cheat:sheet:Thetailored look of a classic coat from a favorite vintage shop \textit{ Check Out: Waist cinch add detail for socialized gatherings \textit{ Tech: Shed hood / Hood visor / Large snap detail / Waist draw cord \textit{ Fabric: Coated Mini Twill 10,000mm/10,000g}$ 



above: og kush LIBERTY FIT JACKET

above: shocker gingham LIBERTY FIT JACKET





# SIRYN

# WOMEN'S SHELL JACKET

 ${\it Cheat Sheet:} \ A \ shell \ jacket \ with \ style \ that \ plays \ longer \ than \ your \ iPod \ {\it Check Out:} \ Vintage \ stripes$  ${\it dial in a look with the class of an earlier decade} \ {\it Tech:} {\it Color blocked panels} \ / \ {\it Fixed hood} \ / \ {\it Pit zips}$  $Fabric: {
m Coated\ Mini\ Twill\ 10,000mm/10,000g}$ 



# HOTBOX

# WOMEN'S ONE PIECE

 ${\it Cheat Sheet:} {\tt Smokin's tyle \ and \ sizzling \ comfort \ in \ one \ complete \ out fit \ \ {\it Check \ Out:} \ Low-slung$ belt gives off girly attitude without even trying  $\it Tech$ : One piece / Shed hood/ Removable fur / Pit zips / Belt detail  $\it Fabric: 10{,}000 mm/10{,}000 g$  Coated Mini Twill and Baby Herringbone





LIBERTY FIT JACKET

blackoutsnow logo love

# **UNITY**

# WOMEN'S REMOVABLE LINER JACKET

 $\label{lem:check-out:stretch} Check\ Out: Stretch\ pant\ liner\\ for\ early-morning\ stretching\ or\ after-shred\ yoga\ \ \textit{Tech:}\ Tricot\ capri\ /\ Inseam\ vents\ /\ Stitch\ detail\\ \textit{Fabric:}\ Coated\ Mini\ Twill\ 10,000\ mm/10,000\ g$ 



# **MAJOR**

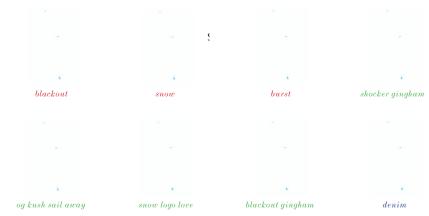
# WOMEN'S LIGHT INSULATED PANT

Cheat Sheet: The color match pant that coordinates with a spectrum of outfits Check Out: Snap cargos keep private essentials secure on a pow day Tech: Inseam vents / Zip hand pockets / Snap cargo pockets Fabric: Coated Mini Twill 10,000mm/10,000g



above: blackout gingham LIBERTY FIT PANT







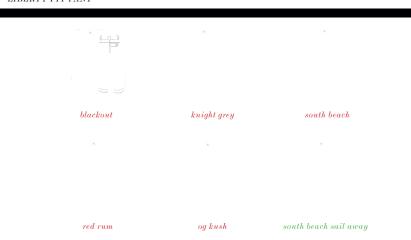
# DEMI

# WOMEN'S SHELL PANT

 $\textit{Cheat Sheet:} \ A \ \text{stylish shell pant that strolls confidently through the lodge} \ \textit{Check Out:} \\ \text{The fit}$  $looks \ and \ feels \ just \ like \ your \ favorite \ pair \ of \ magic \ jeans \ \textit{Tech:} \ Zip \ hand \ pocket \ / \ Inseam \ vents \ / \ pair \ favorite \ pair \ of \ pair \ pair$ Large snap detail Fabric: Coated Mini Twill 10,000mm/10,000g



above: red rum  $LIBERTY\ FIT\ PANT$ 











# STEALTH

# WOMEN'S INSULATED JACKET

Cheat Sheet: Elite Euro sophistication warmed by a lovely alpine feel Check Out: Shorter, slimmer and sexier fit owns it on the village stroll Tech: Electra fit / Pit zips / Shed hood / Hood visor / Utility pockets / Glove holder / Rib knit hem Fabric: Baby Herringbone 15,000mm/10,000g mm

# **LEGACY**

# WOMEN'S SHELL JACKET

Cheat Sheet: Spacious shell for extra elbow room in the lodge or on the chair Check Out: Faux fur snorkel helps deflect face shots when getting in deep  $\it Tech$ : Easy rider fit / Pit zips / Shed hood / Fur snorkel Fabric: Baby Herringbone 15,000mm/10,000g





above: tan reserve tweed ELECTRA FIT JACKET

> $blackout\ glam\ plaid$  $tan\ reserve\ tweed$

 $snow\ glam\ plaid$ grey reserve tweed  $blackout\ popakami$ 

— REGULAR (solid) PRINTED FABRIC PREMIUM FABRIC —

SUBSTANCE GROUP





# CRASH

# WOMEN'S LIGHT INSULATED JACKET

Cheat Sheet: The slim-fit and big-button shell to spice up drab January days Check Out: Color blocked options in this ultra feminine style Tech: Electra Fit / Removable fur / Large snap detail / Zip gusset cuff detail Fabric: Baby Herringbone 10,000 mm/10,000 g

# 96540

above: royal purple ELECTRA FIT JACKET

# **ADORN**

# WOMEN'S PUFFY JACKET

Cheat Sheet: Fashionista flash in a puffy that sizzles from park to after party Check Out: Synthetic stuffing warms even when sprayed with Champagne Tech: Easy rider fit / Color blocked asymmetrical quilted puffy / Pit zips / Shed hood Fabric: Baby Herringbone 10,000mm/10,000g



 $above: snow \\ EASY\ RIDER\ FIT\ JACKET$ 



blackout



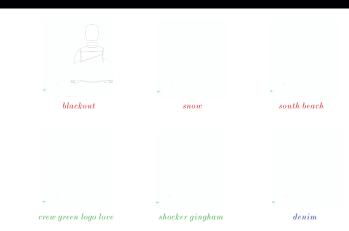
south beach sail away



 $royal\ purple$ 



 $snow\ logo\ love$ 







# SHUGA

# WOMEN'S SHORT SLEEVE SHELL JACKET

Cheat Sheet: The layered look for girls who need more than two t-shirts Check Out: Built-in belt gives shape to the waterproof short sleeve shell  $\it Tech$ : Toggle detail at chest flap / Belt / Removable fur at hood Fabric: Baby Herringbone 10,000mm/10,000g with Poly-Coated Liner



# WOMEN'S LIGHT INSULATED PANT

 $\textit{Cheat Sheet:} \ A \ slim-fit\ pant\ that\ rocks\ it\ tight\ for\ the\ sake\ of\ style\ \textit{Check\ Out:}\ Light\ loft\ warmth$ to thaw even the most disaffected attitude  $\it Tech:$  Electra fit / Inseam vents / Zip hand pockets / Cargo pockets Fabric: Baby Herringbone 15,000mm/10,000g





 $above: black out\ gingham$ ELECTRA FIT JACKET above: black outELECTRA FIT PANT



 $shocker\ gingham$ 

blackoutsouth beach

crosshatch

blackout glam plaid

SUBSTANCE GROUP



# **FOXY**

# WOMEN'S SHELL PANT

 $\label{looper} \emph{Cheat Sheet:} \ Looser \ shell \ cargo \ designed \ for \ more \ relaxed \ looks \ \ \emph{Check Out:} \ Room \ to \ layer \ when \\ the freezing \ level \ drops \ like \ the \ Dow \ \ \textit{Tech:} \ Easy \ rider \ fit \ / \ Inseam \ vents \ / \ Zip \ hand \ pockets \\ Fabric:: \ Baby \ Herringbone \ 15,000mm/10,000g$ 

above: blue jay EASY RIDER FIT PANT

# **DUTCHESS**

# WOMEN'S SHELL PANT

Cheat Sheet: Mod fashion and shell slickness in a sophisticated style Check Out: Flash and flare that stands out without trying too hard Tech: Electra fit / Inseam vents / Zip hand pockets / Large snap detail Fabric: Baby Herringbone 10,000mm/10,000g



above: royal purple ELECTRA FIT PANT



blackout south beach royal purple

burst blackout gingham denim

SUBSTANCE GROUP

# **(**

# WOMEN'S SHELL PANT

 ${\it Cheat Sheet:} \ {\it Cargos} \ {\it for the girl with some angstin her attitude} \ {\it Check Out:} \ {\it Triple-stitching detail}$ to keep a rebellious girl looking good  $\it Tech:$  Easy rider fit / Inseam vents / Articulated knees / Cargo pocket Fabric: Baby Herringbone 10,000mm/10,000g

above: black outEASY RIDER FIT PANT

# **POWERSKIRT**

# WOMEN'S COMBO SHELL PANT

 $\textit{Cheat Sheet:} \ A \ designer \ riding \ skirt \ for \ dancing \ in \ the \ pow \ \textit{Check Out:} \ Stretchy \ soft \ shell \ leggings$  ${\it shed snow, sleet or rain } \ \textit{Tech:} : {\it Stormproof stretch legging/Waterproof snow skirt} \ \textit{Fabric:} \ {\it Baby}$ Herringbone 10,000mm/10,000g with Poly-Coated Liner



 $above: blackout\ gingham$ 

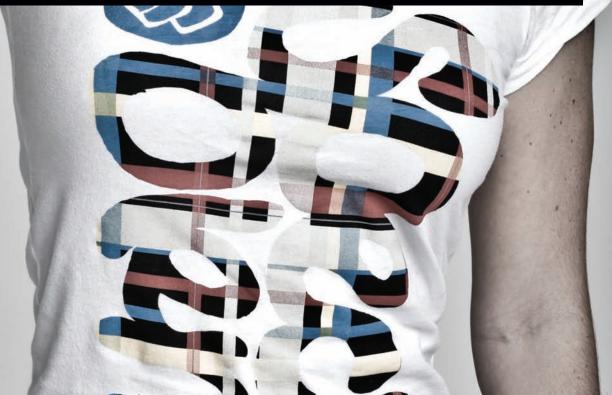
blackout $red\ rum$  $og\ kush$ denim

 $black out\ gingham$ 

blackout glam plaid denim

51









FIRST LAYER THERMAL TOP

 $100\% \ polyester / \ Wicking \ properties / \ Cover stitched seams$  Anti-bacterial added on fabric to prevent odor / Chest embroidery / Woven label on hem





FIRST LAYER THERMAL BOTTOM

 $100\,\%\ polyester\,/\,Wicking\,properties\,/\,Cover\,stitched\,seams\,/\,Fitted\,first\,layer\,pant$ Anti-bacterial added on fabric to prevent odor / Logo embroidery





POLO COLLAR SHIRT

 $100\,\%\ polyester\ /\ Wicking\ properties\ /\ Cover\ stitched\ seams$  Anti-bacterial added on fabric to prevent odor / Logo embroidery on ehest / Woven label on hem





## INSULATED GLOVE

Waterproof and breathable insulated glove / Soft tricot lining Heavy insulated with primaleft insulation / Colorful stitch details / logo embroidery
Adjustable cuff / Printed logo love pattern on soft grip pu palm / Fitted rib cuffs for support









# INSULATED MITTEN

Waterproof and breathable insulated glove / Soft tricot lining Heavy insulated with primaloft insulation /Colorful stitch details / logo embroidery
Adjustable cuff / Printed logo love pattern on soft grip pu palm / Fitted rib cuffs for support





## HEAVY WEIGHT SOCK

90% bamboo, 8% nylon, 2% spandex / Ribbing on cuff and wrap around the foot
Padding on heel / Padding on shins and top of foot







# TARGET

# LIGHT WEIGHT SOCK

35% polyester (Moonmax), 35% bamboo, 28% nylon, 2% spandex Ribbing on cuff, angle and foot / Padding on heel





# MUKLUKS 100% soft acrylic







# **SPORTY**

# CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit / Fitted hood / Color block stripes on sleeve and body Logo embroidery above stripes / Rib knit pocket opening / Hidden mp3 pocket



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 $80\% \ cotton \ 20\% \ polyester / Long \ fit / Fitted \ hood / Higher \ collar \\ Thumbholes \ on \ cuff / All \ over gingham \ print \ on \ body / Garment \ wash \ for \ softer \ hand \\ Chest \ embroidery / Hidden \ mp3 \ pocket$ 





**MEGA FRESH** 

## CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Long fit / Fitted hood / Taffeta hood liner Hidden pocket in hood / Color block pattern on body / Logo screen print / Logo zip pull





**LOGO LOVE** 

## CUSTOM ZIP HOODED SWEATSHIRT

80% cotton 20% polyester / Regular fit / Fitted hood Pocket embroidery / Hidden pocket in hood / Logo zip pull





# SAIL AWAY

# CUSTOM ZIP HOODED REVERSIBLE SWEATSHIRT

80% cotton 20% polyester / Reverse side: 100% polyester sherpa fleece / All over sail away printed pattern / Reverse side is full soft sherpa fleece / Chest embroidery / Hand pocket woven label / Hidden pocket in hood





XS, S, M, L, XL 80% cotton 20% polyester / Match sporty custom sweatshirt Printed stripes on back panel / Embroidery on front hand pockets





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## **SECRET** CUSTOM SWEATPANTS

XS, S, M, L, XL 80% cotton 20% polyester / Match logo love custom sweatshirt Logo embroidery on hand pockets / Back pockets





# POPAKAMI

SHORT SLEEVE TEE SHIRT Baby tee / 100% cotton





# **BIRD FUN**

SHORT SLEEVE TEE SHIRT Cap sleeve tee / 100% cotton









# SPECIAL BUBBLE

SHORT SLEEVE TEE SHIRT

Logo glam plaid chest print



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Cap sleeve tee / 100% cotton









# **SPECIAL BUBBLE**

LONG SLEEVE TEE SHIRT

100% cotton / Long sleeve baby tee Logo glam plaid chest print





**BIRD FUN** 

LONG SLEEVE TEE SHIRT

100% cotton / Hooded v-neck long sleeve tee Bird and tree print on back panel





**LOGO LOVE** 

NEW ERA FITTED HAT

100% cotton / All over logo love print 3d embroidery





# **GLAM PLAID**

TRUCKER HAT

One Size Fits All
Glam plaid pattern on front panels
Logo embroidery





# THREEPEAT STRIPES

BEANIE

One Size Fits All

Machine knit / 100% acrylic roving with binder / Logo embroidery

Engineered stripes / Woven logo label





# **SPORTY**

BEANIE

One Size Fits All

Machine knit / 100% soft acrylic / Braided stripes

Logo embroidery / Woven logo label





# ROSE

BEANIE

Une Size Fifs All

Machine knit / 95% acrylic 5% spandex
ered logo and stripes / Woven logo label / Oversized





# **SB STACKER**

BEANIE

Une Size Fits All

Machine knit / 100% soft aerylie / Embroidery logo
Woven logo label / Waffle layer stripes / Oversized pom





# TULIP

BEANIE

One Size Fits All

100% mohair acrylic / Hand knit

Woven logo label / Hand knitted stripes





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# **CABLE VISOR**

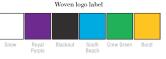
BEANIE
One Size Fits All
Hand knit / 100% aerylie
Fleece line on forehead / Woven logo label / Multi hand knit patterns





# POM POM

BEANIE One Size Fits All Machine knit / 100% acrylic Woven logo label





# **CRISS CROSS**

BEANIE
One Size Filts All
Hand knit / 100% aerylie
Fleece lined / Faux fur on earflaps / Woven logo label











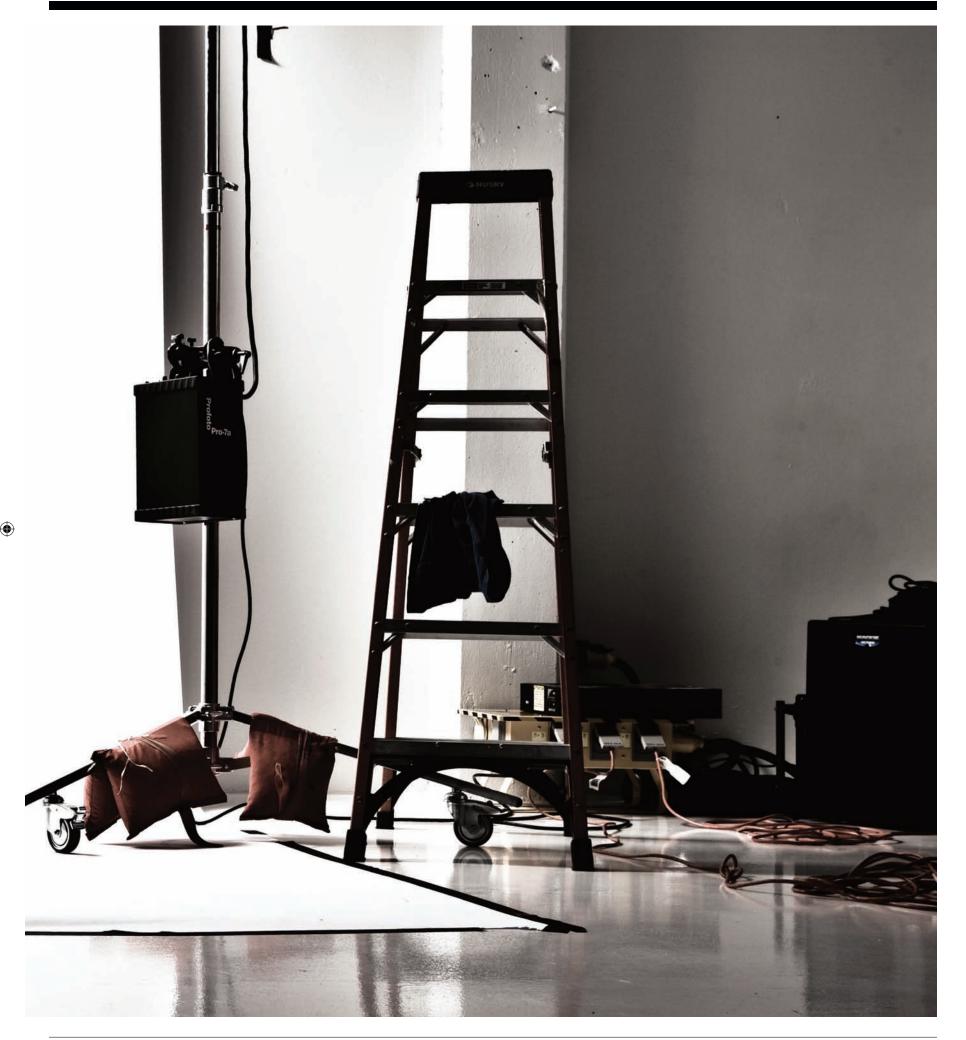
















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# TECHNICAL ELEMENTS

## RIDE AND RELAX. BRO

Riding with a powder skirt on an overhead day is mandatory, but having one ride up on the barstool feels a bit gripping. Ride/relax unsnaps at the side to ease up during lunch breaks or morning dumps

## TUCK AND ROLL TAB

Dragging drawers on the asphalt is a sure way to shred them on the way to the tailgate party. This manual system keeps hems lifted so they stay out of the parking lot muck and mud

## TUCK AND ROLL VISOR

When the sky goes from grey to blue, roll the visor back and lock it down with this snap-down system. No more rocking a low brim at an awkward time like a food court gangster.

## POP AND LOCK HEM ADJUSTER

Like hydraulics for your pants, get five inches of lift when you engage the switch in your pocket to lock in the high clearance needed for rallying through Lot B.

## EASE OUT VENTING

Blow off steam—and excess sweat—when things heat up by zipping open pit, hem or inseam vents. Used in most Blend styles, they keep things chill when hiking hits or milking slush.

## FRESH SNAP KIT

Interchangeable snaps add the pop and crackle to keep your look fresh even when other kids' kits are starting to look stale. Rotate through all four options from first chair to closing day.

### SAGPROOF GAITER

It's a fine line between stylish sag and a wet ass. Instead of feeling embarrassing dampness from running 'em too low, this gaiter pulls up from the pant to stop fresh snow from falling inside.

## SAFETY CLIP

Keep that goggle cloth handy when vision is cloudy and you need something to help lift the fog. The alligator clip also serves a secondary purpose for puffy meetings in the trees

# FIRST CHAIR LAST CALL POCKET

Whether in the lot or on the chair, its always good to have a cold can in reserve. This stealth sleeve keeps a PBR, High Life or contraband Sparks strapped down and hidden from view.

## STEALTH WRIST GAITERS

Lycra wrist gaiters keep out the elements but fold back so you don't to look like a wayward knight from the renaissance fair.

# ROLL TAPE

Dank and damp do not make snowboarding fun. So, every piece in the Special Blend line is fully seam taped to prevent leakage and stop seepage

# SAG LEASH

No one wants to see an unsightly backside and no rider wants snow in the crack. So to stop the half moon from rising, Blend's jacket-to-pant link keeps it together with this Velcro® claw.

## **BLENDTECH DWR**

This tech treatment keeps liquids from rain and sleet to coffee and beer from soaking the surface. A lasting invisible shield, this DWR sheds stains or spills to keep fabrics looking like new longer

Special Blend has been known for cutting-edge fabrics since the company brought street denim to the scene. This season, the record of creating forward-looking fabrics keeps getting longer with everything from the smoking-lounge feel of the Plaids to three fashionable tints of snow denim. Individual Blend style is again defined by everything from texture, prints and color blocks to original patterns like the Prep Plaid and Gnargyle. This stacked fabric lineup makes sure that no brand can copy the Blend style until next season.

## GORE-TEX® 2-LAYER GORE-TEX® PRO SHELL

Available in: FADER GROUP (pg. 2)

Wearing Gore-Tex® means staying dry in puking conditions. But most Gore jackets look like they just escaped from Everest base camp. At Blend, we took Gore's newest top-shelf waterproof/breathable fabric  $and\ mixed\ in\ trademark\ paparazzi\ flash\ for\ snowboard\ shells\ that\ are\ always\ dry\ but\ never\ bland.$ 

## GORE-TEX® Z LINER

Available in: FADER GROUP (pg. 2)

Gore-Tex® shells always lacked texture until the Z liner, which gives fashionable fabrics like the Special Blend Gentlemen's Plaid the backing of Gore-Tex® Performance Shell. This hanging liner provides high $tech\ waterproof/breathable\ function, yet\ still\ allows\ shreds\ to\ rock\ a\ more\ current\ surface\ style.$ 

# DOBBY NYLON 15K waterproof/10K breathable Available in: PRINCIPAL GROUP (pg. 6), NOVA GROUP (pg. 36)

A premium dobby fabric that moves freely but survives wear and blends on-hill skill with the red-carpet treatment. The surface, which has the coated hand of a luxury fabric, is matched with fur interiors and slick patterns, such as Prep Plaid and Buffalo Print, for a fashion and function combo that always rolls

## RESERVE TWEED 15K Waterproof/10K Breathable Available in: PRINCIPAL GROUP (pg. 6), NOVA GROUP (pg. 36)

The timeless feel of highbrow tweed returns for both sexes in the 2010 Special Blend winter collection. Available for either gentlemen or ladies, this rugged tweed supplies plenty of class in fashionable circles without sacrificing its standing at the highest levels of waterproof/breathable protection.

# CROSSHATCH DENIM 15K Waterproof/10K Breathable

Available in: PRINCIPAL GROUP (pg. 6), REVOLVER GROUP (pg. 20), NOVA GROUP (pg. 36) and SUBSTANCE GROUP (pg. 46)

This textured crosshatch fabric in the premium designer styles brings downtown character to a mountain setting.

# DARKNESS AND LIGHT DENIM 10K Waterproof/10K Breathable

Dark Denim available in: CIRRUS GROUP (pg. 12) and REVOLVER GROUP (pg. 20) Light Denim available in: CALYX GROUP (pg. 40) and SUBSTANCE GROUP (pg. 46)

Blend knows how to tailor denim, and this season the designers have taken this fabric medium one step further by offering a men's dark denim and women's specific denim.

## BABY HERRINGBONE 15K Waterproof/10K Breathable Available in: REVOLVER GROUP (pg. 20) and SUBSTANCE GROUP (pg. 46)

Subtle texture gives this free-flexing fabric more specialty appeal than standard nylon cloth. Paired with Special Blend signatures such as asphalt blackout, this textured waterproof/breathable offers a mix with more purchase than slick and slippery shell fabric.

## COATED MINI TWILL 10K Waterproof/10K Breathable Available in: CIRRUS GROUP (pg. 12) and CALYX GROUP (pg. 40)

Prints, blocks and patterns are all possible when paired with the blank canvas of this waterproof/ breathable fabric, Add in icon prints, angled color blocks and urbanized denims, and this textural twill becomes a regular point of cultural reference for styling it out with modern fashion

# **WOMEN'S FIT GUIDE**

## EASY RIDER FIT

A product more of the mountain than the mall, the Easy Rider Fit borrows the comfortable baggy style of traditional outerwear yet still shows off design lines that contour with natural feminine

Available in: SUBSTANCE GROUP



## **ELECTRA FIT**

Fit to form, this fashionable cut offers a provocative but tasteful style that puts shape and fitness on display. Snug in all the right places without any required sacrifice in comfort.

Available in: SUBSTANCE GROUP



## LIBERTY FIT

Striking a confident balance between shape and room, the Liberty Fit hits the perfect stance between relaxed and flattering. The cut leaves room to layer without adding any visible volume.

Available in: NOVA and CALYX GROUPS

# MEN'S FIT GUIDE



# FREEDOM FIT

This loose and lax fit gives a guv some room to maneuvei when tweaking out the grab or relaxing in the base area. Trimmed slightly from last son for less drag, this fit is the team favorite.

Available in: FADER, PRINCIPAL and CIRRUS GROUPS



# REVOLVER FIT

Showing rocker style without hindering riding freedom, this slimmer fit takes its cue from urban streetwear. More military than hipster, it is measured and trimmed for the serious shred soldier.

Available in: REVOLVER GROUP



TECHNICAL ELEMENTS / FABRICS / FITS